

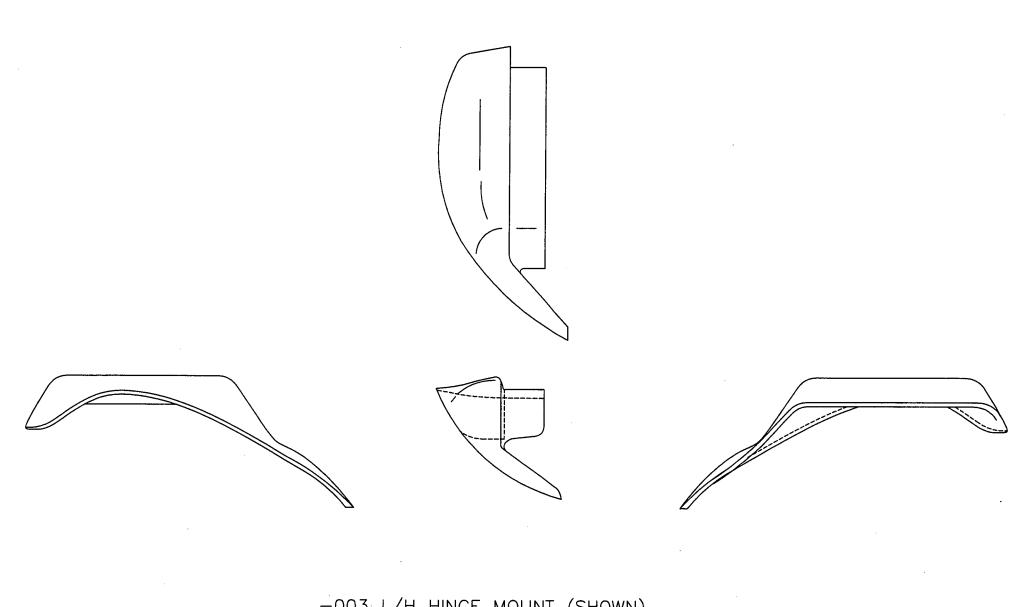
- M INSTALL EXPANDED FOIL IN ACCORDANCE WITH ERA PROCESS SPECIFICATION NO. 4011.
- OBTAIN CONTOURS FROM PATTERN 41202-700-008-004 USING MOLD NO. 41202-700-008-004.
- OBTAIN CONTOURS FROM PATTERN 41202-700-008-003 USING MOLD NO. 41202-700-008-003.
- FABRICATE LEFT & RIGHT HINGE MOUNTS
 P/N 41228-700-008-003/-004 IN ACCORDANCE WITH
 ERA PROCESS SPECIFICATION 2004 TYPE I.
- △ OBTAIN CONTOURS FROM PATTERN 41202-700-008-002 USING MOLD NO. 41202-700-008-002.
- OBTAIN CONTOURS FROM PATTERN 41202-700-008-001 USING MOLD NO. 41202-700-008-001.
- FABRICATE LEFT & RIGHT COVERS P/N 41228-700-008-001/-002 IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 2004 TYPE I.

-001 L/H COVER, VENT/FILLER CAP (SHOWN)
-002 R/H COVER, VENT/FILLER CAP (OPPOSITE)

	AR AR AR AR 5CU7-125 EXPANDED FOIL FLATTENED & ANNEALE															,
		AR	AR	AR	AR	5CU7-125	EXPANDED FOIL FLATTENED & ANNEALED					DELKER, BRANFORD, CT.				
	-004					-004	R/H HINGE MOUNT						A/ 6\			
	-003					-003	L/H HINGE MOUNT					<u>A</u> .5				
						-002	R/	R/H COVER, VENT/FILLER CAP					1/3/	Ž		
	-001					-001	L/H COVER, VENT/FILLER CAP					1\2\/2	Ž			
				-003 -002 -001		PART NO.	NAME			STOCK SIZE		MATERIAL		MATL.SPEC	ZONE	
NO	NO. REQ'D PER ASSY LIST OF N															
PROPI RIGHTS	RIET	TARY	-004	1	41	228-700-001		UNLESS OTHERWISE	DRFTSMN		LSON	9/21/99	TITLE		FILLER COVER	
THESE	THESE DATA / PROPRIETARY ERA AVIATION, DISCLOSURE, RE DUCTION, OR US THESE DATA FOR		-003	1	41	228-700-001		SPECIFIED X.±.1	CHECK			—			DMPONENTS	EK
DISCLOSU			-002	1	41	228-700-001		XX.±.03	STRESS PROJ.				DWG. SIZE			
PURPOSE DEN WITH	15 F0	REED-		 		· · · · · · · · · · · · · · · · · · ·	┼	XXX.±.010 ANGLES ±.1/2	ENGR.				DWG. SIZE	С	SCALE NONE	-
AUTHORIZ	MOTTA	FROM	-001		41	228-700-001	ſ		HEAT TREAT	-,-			_		DWG. NO.	REV.
ERA AVIATION, INC. THE FOREGOING DOES NOT APPLY TO VENDOR PARTS.		DASH NO.	ASH REO'D PER NEXTAS		NEXT ASSEMBLY	MDL	,2	FINISH	_	- Era Av		ation, Inc.		41228-700-0 SHT 1 OF 2	08 IR	

NOTES:

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-003 L/H HINGE MOUNT (SHOWN)
-004 R/H HINGE MOUNT (OPPOSITE)

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Era Aviation, Inc.

AUX FILLER COVER COMPONENTS

0WG. NO. 41228-700-008 SHT 2 OF 2